Raychem

Double Joint™
repair joint for single
and three-core
polymeric cables





Double Joint[™] repair joint for single and three-core polymeric cables

Raychem introduces the Double Joint™ extra-long heat-shrinkable Repair Joint – another problem-solving product based on materials science expertise.

In an emergency repair, why make two joints when one Double Joint™ will do the job?

Many times a dig in, cable failure or joint failure makes it necessary to remove and replace a small section of cable. Until now the only alternative facing busy utility engineers in such an emergency situation has been to splice in a new piece of cable by making two new joints. The Double Joint™ extra-long joint, allows the jointer to remove (depending on the connector type) between 30 and 45 cm of damaged cable without requiring a second joint.

Get back in service quickly.

Because you only use one joint, you cut cable preparation time in half. And because the Double Joint $^{\text{TM}}$ uses Raychem's unique elastomeric technology, the joint installation time is minimized.

Repair single or three-core cables.

Double Joint™ comes in kits designed for single or three-core polymeric cables. Kits are available for 12, 17.5 and 24 kV unarmoured cables.

Double Joint™ offers all the reliability and installer-friendly benefits you have come to expect from Raychem.

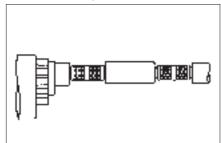
The new joint is factory-engineered to be easy to install in emergency situations. It is designed for a long service life, constructed from high performance Raychem materials that have proved their reliability in the field for twenty years.

Why not keep a few Double JointsTM in stock and be prepared for the next emergency cable repair?

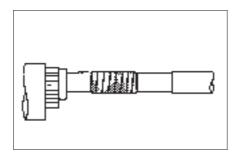


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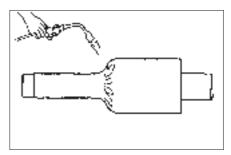
Installation Steps



1. Cut out the fault, prepare the cable ends, park the sleeves and splice in the replacement piece of cable.



2. Install the stress-controlling void filler and recover the stress control sleeves.



3. Recover the dual-wall insulating/ conductive sleeve and the outer jacketing sleeves. Energize the line and relax!

Product Selection

Voltage class (kV)	Application range (mm²)	1-CORE	Working length required (mm)	Finished joint length (mm)	3-CORE	Working Finished length joint required length (mm) (mm)
12	35 - 95	REPJ 12A/1XU	1700	1120	REPJ 12A/3XU	2600 1730
	120 – 185	REPJ 12B/1XU	1700	1120	REPJ 12B/3XU	2600 1730
	240 – 400	REPJ 12C/1XU	1700	1120	REPJ 12C/3XU	2900 1830
	500 – 800	REPJ 12D/1XU	1700	1120	REPJ 12D/3XU	2900 1830
17,5	25 – 70	REPJ 17A/1XU	1700	1120	REPJ 17A/3XU	2600 1730
	150 – 195	REPJ 17B/1XU	1700	1120	REPJ 17B/3XU	2600 1730
	185 – 300	REPJ 17C/1XU	1700	1120	REPJ 17C/3XU	2900 1830
	400 - 630	REPJ 17D/1XU	1700	1120	REPJ 17D/3XU	2900 1830
24	25 - 50	REPJ 24A/1XU	1700	1120	REPJ 24A/3XU	2600 1730
	70 – 120	REPJ 24B/1XU	1700	1120	REPJ 24B/3XU	2600 1730
	150 – 240	REPJ 24C/1XU	1700	1120	REPJ 24C/3XU	2900 1830
	300 - 630	REPJ 24D/1XU	1700	1120	REPJ 24D/3XU	2900 1830

All the above information, including drawings, illustrations and graphic displays, reflects our present understanding and is to the best of our knowledge and belief correct and reliable. It does, however, under no circumstance constitute an assurance of any particular qualities. Such an assurance is only provided in the context of our product specifications.

Our liability for this product is set forth in our standard terms and conditions of sale. The user of this product must on his own responsibility evaluate the suitability of the product for its intended application.

Raychem and Double Joint are trademarks of Raychem Corporation.

At Raychem we are committed to continuous quality improvement in every aspect of our business.

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